

## Data Sheet for KM-MICRO-DCx temperature controller

Compact electronic inline-thermostat for mounting on the heating hose or in series with the supply line.

FAT control algorithm and wide-range technology





## **Short Description**

With the completely newly developed temperature controllers on the DC voltage segment of the series KM-MICRO-DCx, it was possible to integrate a long-lasting switching element in triac technology into a small housing and still achieve a correspondingly high switching capacity.

The wide-range technology allows the controller to operate in a wide voltage range. With a separate IR control panel, the setpoint temperature can be set on-site.

The controller uses the FAT algorithm. FAT stands for Fast-Adaptive-Tuning, a completely new control algorithm that adapts the control behavior automatically and continuously to the controlled system. So the heaters are always operated optimally with a variety of control behavior. The usual setting of the parameters in PID controllers or the initiation of an autotuning process are eliminated. Due to the multicolored LED, the status of the controller can be viewed from a further distance.

## **Technical Data**

Housing: aluminium profile with hard end caps.

Dimensions: 170 x 40 x 20 mm ( L x W x H )

Power Supply: Wide-Range 12 - 48VDC

Switching Current: up to 20 A ohmic load is secured across a built-in safety fuse

Nominal Output @ 12V - 240W

Nominal Output @ 48V – 960W

Thermal Protection: +85 °C (Electronic temperature, self-resetting)

Sensor Inputs: R version: PT100 (2-wire)

T version: thermocouple K

All floating inputs with sensor short circuit protection (only R

version) and sensor breakage protection

Set Point Range: -120...850°C Pt100

-200...1350°C Typ K

Control Behaviour: FAT control algorithm (Fast Adaptive Tuning)

Circuit Breaker: with reverse-connection Protection

Signal Output: Turnkey 50mA max. 45V (floating, potential

free)

Access by connection cable

Operation: by IR-control panel Art-Nr: 65502000



Status Display: 4-coloured LED to represent the operating

status

Flashing red = excessive temperature Flashing blue = insufficient temperature

(heating phase)

Green = target = actual temperature

Rapid yellow flashing = sensor error (probe

break/short circuit)

Rapid red flashing = device error

Ambient Temperature: -20°C to +45°C

Protection Class: I

Protection Type: IP67

Weight: ca. 0.4kg

## **Device Models:**

Model KM-MICRO-DCR/T Model No.: 69511012 = R and 69521012 =T

Mains connection via 1.5 m 5-pol cable without plug

incl. potential free signal cable

Heating connection via flange receptacle

4+PE switching current max. 20 A

Selectable Pt100 sensor (R) or Typ K thermocouple (T) Other heating connections with corresponding adapter

cables are available on request

equipment:

IR control panel for displaying and setting the setpoint and actual

display Art-No: 65502000

2x mounting clips for KM-MICROx with 25cm Velcro tape

for mounting on heating hoses up to max. NW 20 Art-No: 69500001

2x mounting clips for KM-MICROx with 50cm Velcro tape

for mounting on heating hoses up to max. NW 50 Art-No: 69500002

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